

Training and What We Learn

submitted by
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Morris Coolidge and I recently had the opportunity to attend a three day training session at the Mueller Company headquarters in Decatur, Illinois. The training was regarding distribution materials. First off, anyone that tells you they know everything is not the person you want to listen to. After saying that, we are also always looking for training opportunities to better ourselves and to pass the information on to our friends and colleagues. This whole experience for us was extremely educational as we saw first hand the brass manufacturing process, which was truly impressive. We also learned the vast differences between the different components and materials used. It is amazing the options available and the different uses. We also learned that most of us do not use the proper materials for the job at hand. With this said, anytime anyone has a question about materials for the job, call us, if we do not know the answer we can certainly find out! We also came across a great paper we wish to pass on to you on hydrant maintenance, please continue reading.

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The Imperative to Inspect

Fire hydrants exist to protect life and property from the perils of fire. Certainly, they have other uses, but their role in protecting us day in and day out is acknowledged to be their primary purpose. So, why is it that the proper repair and maintenance of something this important to every one of us can be so easily overlooked?

In most cases, it's the water utility that has the responsibility for buying, installing, maintaining and repairing fire hydrants. Because the hydrant is such a key part of a community's fire protection system, it is recommended that fire hydrants be inspected twice yearly. Anyone conducting a fire hydrant inspection should be completely familiar with the design and operation of the various types of hydrants in the system. This includes not only fire hydrants from different manufacturers, but also what differentiates one brand's hydrants made in different years. Fortunately, both the brand and year of manufacture are usually easily determined by looking at the casting marks on each hydrant's exterior. Do not

hesitate to ask the hydrants' manufacturers to provide literature, manuals or parts posters to help train personnel.

Types of Fire Hydrants

Dry barrel fire hydrants are the most commonly used type in North America because they are suitable for use in climates where freezing might occur. In climates that remain seasonably warm year around, wet barrel hydrant might also be used.

Dry barrel hydrants are called this because the hydrant's main valve that controls the flow of water from the hydrant is located well below the frost line, and normally when the hydrant is idle, water is not present inside the upper part of the hydrant where it would otherwise be subject to freezing. Special valves at the base of the hydrant allow any water left inside to drain away

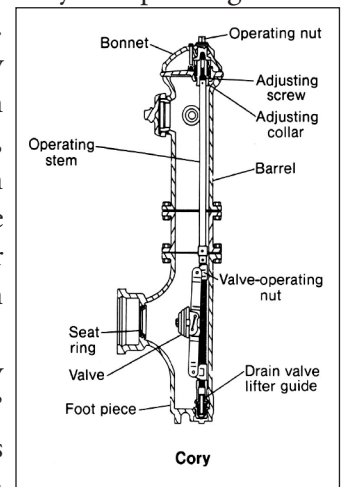
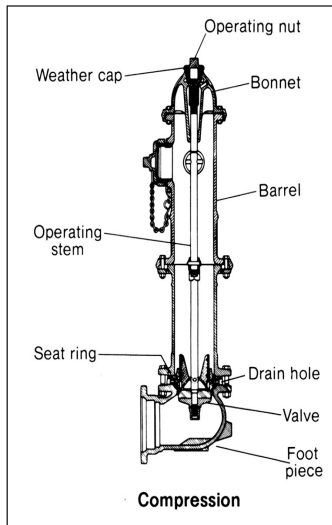
into the ground after the hydrant is used and the main valve closed. Frozen water inside a hydrant can cause serious damage and render the hydrant unusable.

Today, most fire hydrants are of the “compression type.” This means the hydrant's main valve closes with water pressure and opens against it. This design allows water pressure entering from beneath the hydrant to help the main valve seal more tightly, significantly reducing the likelihood for leakage and making the hydrant much easier to close completely. The main valve is connected to the hydrant's operating nut at its top by a long operating stem. Threads on

the end of this stem are acted upon by the operating nut to

open and close the main valve. These threads are normally enclosed and protected from the waterway by O-rings, or an adjustable packing in older hydrants, and may be lubricated either manually or automatically, depending upon the hydrant brand.

Another type of dry barrel hydrant, the “Cory type” has a main valve that closes against the water pressure. In



this hydrant the threaded portion of the operating stem is located down inside the waterway. A toggle mechanism acted upon by opposing threads moves the main valve into and out of the valve's seat area. This type is distinctive by having the operating nut located off-center on the bonnet.

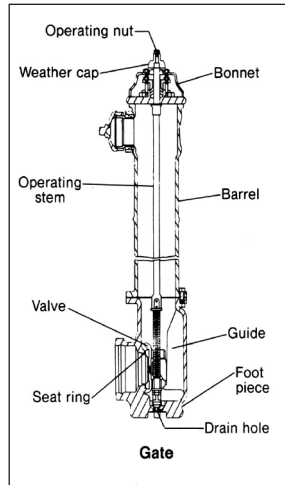
The "gate type" is a third style of fire hydrant still in use. It too has the stem threads at the bottom of the hydrant inside the waterway. Its main valve operates much in the same way as does a gate valve, with a "gate" that slides up and down to open and close the waterway in the hydrant base.

In addition to the advantage of being resistant to freezing, dry barrel hydrants are often designed to prevent water from gushing out should the exposed upper barrel of the hydrant be broken off by a vehicle's collision with it. These hydrants incorporate a "traffic feature" near the ground line which is designed to snap at a predetermined force typical of a vehicular collision. For this feature to function as intended, the hydrant must be installed at the correct grade level and replacement parts for this feature must be used when resetting a toppled hydrant.

With the recent heightened concern for hydrant security, after-market check valves might have been installed inside the upper barrels of some dry-top hydrants which may need to be removed to perform some maintenance or repair procedures. Typically, check valves installed between the hydrant main valve and the water main do not affect inspection, maintenance or normal operation of a hydrant.

Drains prevent freezing

Virtually all dry barrel hydrants have one feature in common – drains which are open when the hydrant's main valve is fully closed, otherwise the water left in the barrel once the main valve closes could not escape and might freeze. Although the drain design used by each hydrant brand can vary, the principle of its operation is nearly the same. As the hydrant is opened, the drain remains open until the operating nut has been turned from three to five turns, perhaps more. During this brief time the drain remains open to full line pressure. If the hydrant is not operated to its fully open condition, water can continue to flow out of the drain, saturating and perhaps softening the soil in the drain field. This could



permit the hydrant to blow off the lateral. All personnel who have occasion to operate hydrants must be made aware of this fact.

The Inspection

1) Loosen, then remove one nozzle cap and check for water in the barrel. Water inside the barrel indicates either a leak in the main valve, clogged drain, or high ground water.

2) On dry barrel hydrants, check for main valve leakage using leak detection equipment (aquaphones). It is possible to have a slight leak that is being handled by the drain field. Use visual inspection of wet barrel valves to spot leakage.

3) For a compression type fire hydrant, determine if it is manually or automatically lubricated. A screw or fitting in the operation nut usually indicates manual lubrication. A fill plug in the bonnet suggests a reservoir where automatic lubrication occurs. Check manufacturer's literature for type of lubrication, how to verify correct lubricant amount, and refill procedures. Relubricate the operating nut as appropriate for the type of hydrant.

4) Remove all nozzle caps and check the condition of cap gaskets. Inspect threads for damage such as cross threading. Wire brush the nozzle and cap threads. Lubricate the nozzle threads – a dry graphite base lubricant works well.

4) Replace nozzle caps tightly and open hydrant all the way. The hydrant should operate easily. Wet barrel hydrants require each valve to be operated with a special test outlet cap in place. If stem action seems tight, operate the stem several times until it turns freely.

5) With nozzle caps on tightly, the main valve fully open and full line pressure applied to the hydrant, check the various outer connections, nozzles, caps and seals for leakage.

6) If leakage is detected, shut off the hydrant's auxiliary control valve, loosen one nozzle cap to bleed water pressure from the hydrant, and make necessary repairs following the hydrant manufacturer's procedures. If repairs cannot be made at the time of inspection, record the nature of the leakage for prompt attention by those responsible. If leakage is minor and hydrant remains serviceable, close hydrant main valve and reopen the auxiliary valve to restore hydrant to service.

7) On dry barrel hydrants, with all nozzle caps tight open the main valve to the position at which the drains are open and "power flush" by allowing water to flow through the drains under pressure for ten seconds. Fully close the main valve, remove one nozzle cap and

observe the drain rate. If the hydrant is draining properly, placing a palm over the nozzle should produce a feeling of suction. Do not retighten the cap too soon, or the inability to draw in air will retard or stop drainage.

8) Flushing the hydrant through the larger pumper nozzle is recommended for highest flow and most effective flushing action. Use a hose or diverter. It is common to obtain two “slugs” of dirty water: the first from the hydrant lead and the second from the main.

Close the hydrant, making the last few turns slowly to reduce the possibility of water hammer, and replace the nozzle cap. Back off all caps slightly so they are not too tight.

10) If the dry barrel hydrant has permanently plugged drains because of high groundwater at the hydrant location, pump out residual water from the barrel.

11) Check for free action in cap chains. If chains bind, open the loop around the cap until action is free. This helps to prevent kinking during emergencies.

12) Clean and repaint the exterior of the hydrant if necessary.

13) Check to be sure the hydrant auxiliary valve is fully open before leaving the hydrant location.

14) Tag all inoperable hydrants and report them to the appropriate fire department and request necessary repairs or replacements to prevent time loss in emergencies.

15) Keep an accurate record of the hydrant location, model, year date, nature of the inspection, and any repair work performed. Most hydrant manufacturers can provide cards for this purpose. ●